

Claims

1. A honeycomb catalyst having gas conduits for feeding a gas to be treated from an inlet to an outlet of each conduit and performing gas treatment on the sidewalls of the conduit,

characterized in that the honeycomb catalyst has an approximate length such that the flow of the gas to be treated which has been fed into the gas conduits is straightened in the vicinity of the outlet.

2. A honeycomb catalyst according to claim 1, wherein the length  $L_b$  (mm) is represented by equation (A):

$$L_b = a(L_y/L_{ys} \cdot 22e^{0.035(L_y \cdot U_{in})}) \quad (A)$$

(wherein  $U_{in}$  (m/s) represents a gas inflow rate,  $L_y$  (mm) represents an aperture size,  $L_{ys}$  is an aperture size of 6 mm (constant value), and "a" is a constant falling within a range of 3 to 6, when the aperture size ( $L_y$ ) is 6 mm and the gas inflow rate is 6 m/s).

3. An  $\text{NO}_x$  removal catalyst for use in an  $\text{NO}_x$  removal apparatus, which is a honeycomb catalyst for use in a flue gas  $\text{NO}_x$  removal apparatus, the catalyst having gas conduits for feeding an exhaust gas from an inlet to an outlet of each conduit and performing  $\text{NO}_x$  removal on the sidewalls of the conduit,

characterized in that the  $\text{NO}_x$  removal catalyst has an approximate length such that the flow of the exhaust gas which has been fed into the gas conduits is straightened in

the vicinity of the outlet.

4. An NO<sub>x</sub> removal catalyst for use in an NO<sub>x</sub> removal apparatus according to claim 3, wherein the length L<sub>b</sub> (mm) is represented by equation (A):

$$L_b = a(L_y/L_{ys} \cdot 22e^{0.035(L_y \cdot U_{in})}) \quad (A)$$

(wherein U<sub>in</sub> (m/s) represents a gas inflow rate, L<sub>y</sub> (mm) represents an aperture size, L<sub>ys</sub> is an aperture size of 6 mm (constant value), and "a" is a constant falling within a range of 3 to 6, when the aperture size (L<sub>y</sub>) is 6 mm and the gas inflow rate is 6 m/s).

5. An NO<sub>x</sub> removal catalyst for use in an NO<sub>x</sub> removal apparatus according to claim 3, wherein the length of the NO<sub>x</sub> removal catalyst falls within a range of 300 mm to 450 mm.

6. A flue gas NO<sub>x</sub> removal apparatus comprising a plurality of NO<sub>x</sub> removal catalyst layers provided in the gas flow direction, each catalyst layer being composed of a plurality of honeycomb NO<sub>x</sub> removal catalysts juxtaposed in a direction crossing the gas flow direction,

each honeycomb NO<sub>x</sub> removal catalyst having gas conduits for feeding an exhaust gas from an inlet to an outlet of each conduit and performing NO<sub>x</sub> removal on the sidewalls of the conduit,

characterized in that each of the NO<sub>x</sub> removal catalysts forming each NO<sub>x</sub> removal catalyst layer has an approximate length such that the flow of the exhaust gas which has been fed into the gas conduits is straightened in the vicinity of the outlet, and two NO<sub>x</sub> removal catalyst layers adjacent to

each other are disposed with a space therebetween, the space serving as a common gas conduit where exhaust gas flows discharged through the NO<sub>x</sub> removal catalysts are intermingled one another.

7. A flue gas NO<sub>x</sub> removal apparatus according to claim 6, wherein the length Lb (mm) is represented by equation (A) :

$$Lb = a(Ly/Lys \cdot 22e^{0.035(Ly \cdot U_{in})}) \quad (A)$$

(wherein U<sub>in</sub> (m/s) represents a gas inflow rate, Ly (mm) represents an aperture size, Lys is an aperture size of 6 mm (constant value), and "a" is a constant falling within a range of 3 to 6, when the aperture size (Ly) is 6 mm and the gas inflow rate is 6 m/s).

8. A flue gas NO<sub>x</sub> removal apparatus according to claim 6, wherein the length of the NO<sub>x</sub> removal catalyst falls within a range of 300 mm to 450 mm.

9. A flue gas NO<sub>x</sub> removal apparatus according to claim 7 or 8, which has 3 to 5 stages of the NO<sub>x</sub> removal catalyst layers having a specific length (Lb).